

### WORKING BASIS, NOTES

These recommendations can only be general instructions for processing the films. They are a supplement to the required specialist knowledge of the installer and can in no way replace specialist knowledge, especially for complex installations. However, laymen should be able to carry out simple, normal work at any time using these instructions.

### WHEN TO WET BOND?

Wet bonding should be used for large flat surfaces and where positioning is difficult. The wet method is used to avoid the formation of bubbles and creases. The water film prevents uncontrolled pre-bonding.

Attention! Much more time is required as the film must be allowed to dry out.

### WHEN TO DRY BOND?

Small stickers, film lettering and intricate graphics should not be applied wet, as positioning is difficult due to the water film, or the position of the film shifts when squeegeeing. Dry application is also recommended for water-sensitive substrates. Omit the water accordingly in the following instructions.

### UNDERGROUND

Excellent adhesion is achieved on almost all clean, dry, smooth, solid and weather-resistant surfaces. Example: Plastic panels, aluminum, chrome, stainless steel, glass, pre-treated wood and most painted surfaces (painted surfaces must be fully cured).

Application temperature - do not apply below +18°C!

If the substrate is too cold (temperature lower than 18°C), it must be warmed up beforehand (e.g. with a hairdryer). It is advisable not to apply the films in direct sunlight to avoid premature activation of the adhesive layer.

We cannot guarantee the durability of the films if we have not applied them ourselves!

If you follow these instructions exactly, your films will hold just as well as those we have applied!

### » 1/5 CLEAN THE SURFACE

Clean the surface intended for the transfer with a lint-free cloth soaked in spirit. Surfaces that are apparently clean must also be cleaned. They must be clean and free of grease, oil, wax and silicone. Fresh paint must be completely dry. Do not treat vehicles with hot wax before lettering. Wipe dry with a lint-free cloth.

### » 2/5 PREPARING THE GLUING PROCESS

Draw guide lines on the surface or use adhesive tape to mark the position of the sticker. For extremely large stickers or difficult surfaces, we recommend dividing the sticker into several segments. Make sure that you do not cut into the lettering or graphics.

Place the adhesive film - with the protective paper side up - on a flat surface, peel off the protective paper flat and thoroughly wet the adhesive side of the film with relaxed water (add 1 splash of washing-up liquid to the water).

Moisten the surface as well and place the sticker in the marked position. The water film allows you to move the sticker slightly or remove it again if necessary! Align the sticker exactly as you wish.

### » 3/5 SCRAPE UP FOIL

Now use a plastic squeegee (alternatively, you can use a blunt rubber scraper, plastic kitchen scraper or similar) to smooth from the center outwards. TIP: Squeegeeing is easier if you also wet the front of the film with the relaxed water. This removes the excess water. If possible, all the water must be squeezed out. Dry the entire surface with a squeezed-out sponge and press the film down again with firm strokes. Do not use sharp objects to squeegee, as this will cause scratches and damage the film. Then wait at least 30 minutes to 1 hour before starting the next step!

### » 4/5 REWORKING

Prick the bubbles with a thin pin and press out any trapped air or water. Prick the bubbles at the edge and smooth them out from the opposite side. Check the finished film surface and, if necessary, rub carefully with a felt squeegee or soft cloth. As the residual water in the adhesive only diffuses slowly through the film, we recommend squeegeeing the film surface after 24 hours to maintain optimum adhesive strength.

### » 5/5 CLEANING THE FINISHED FILMS

The cleaning products should meet the following criteria: non-abrasive - low alkaline or acid content (neutral - free from strong solvents or alcohols).

Rinse the surface with clean water to remove loose dirt particles. Clean lettering and logos with a soft brush, cloth or sponge. Avoid scrubbing the material by not rubbing too hard. Allow water to flow constantly over the surface so that all dirt particles are removed. Newly labeled vehicles must not be washed within 48 hours of application. The maximum adhesive strength is only achieved after 24 hours, after which the adhesive of the film must still dry. During the first few weeks after application, the new foil lettering and logos must be cleaned very carefully, after which careful and normally cautious handling is sufficient.